



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D3601-1

Job Sheet 196990



Part No: D3601-1

Job Qty: ~~200~~ pcs

Part Name: Radius Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 7/15/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	HAAS 4 Axis	200 pcs	7/15/19		0.01	6.69	HAAS - 1		none 19/07/10
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
120	QC 2	200 pcs	7/15/19		0.00	0.00	QC 2 - 1		none 19/07/10
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S197053



Part: D3601-1

Job No: 196990

Serial No/Batch: S197053

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/10/19

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130 QC 8	200 pcs	7/15/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	11/8 19/7/10
				QC 8 - 57	
140 Small Fab - 2 - B4B	200 pcs	7/15/19	0.00 1.39	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	219/07/23
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
150 Handfinish - 1-1 Chemical-B4B	200 pcs	7/15/19	0.00 0.89	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	JA
				Handfinish - 1 - 4 - B4B	JUL 24 2019
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	

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					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
					160 QC 7	200 pcs
QC 7 - 13						
QC 7 - 14						
QC 7 - 15						
QC 7 - 17						
QC 7 - 18						
QC 7 - 19						
QC 7 - 2						
QC 7 - 28						
QC 7 - 3						
QC 7 - 30						
QC 7 - 34						
QC 7 - 36						
QC 7 - 37						
QC 7 - 41						
QC 7 - 47						
QC 7 - 48						
QC 7 - 51						
QC 7 - 58						
QC 7 - 59						
QC 7 - 60						
QC 7 - 9						
QC 7 - 68						
QC 7 - 50						
QC 7 - 67						
QC 7 - 40						
QC 7 - 24						
QC 7 - 43						
QC 7 - 61						
QC 7 - 81						
170 Packaging 3-1 - Stock - B4B	200 pcs	7/15/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
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DAS

JUL 24 2019 40
9-89

DAS

28
9-89

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	200 pcs	7/15/19	0.00 0.00	QC 21 - SA - 21	JUL 26 2019  DAS 9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - (HAAS CNC Vertical Machine) Cut blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces 1- Mill as per Folio Descriptions: FA682 Rev: <u>AA</u> & Dwg D3601 Rev: <u>A</u> 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Small Fab) 1-Tumble 2-Debur any rough edges after tumbling 150 - (Chemical Conversion Coat per QSI005 4.1) 160 - (QC7-Inspect Chemical Conversion Coat) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.125	6061-T6 Bar .750 X .125	10.8000 ft (.054 ea)	110-HAAS 4 Axis	5166897

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-HAAS 4 Axis	M6061T6B0.750X00.125	11	111	0

Part Specifications				
Specifications could not be found.				

MAT
used
19.500

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